



# 2023 GRAND AMERICAS, AMAZON & ANTARCTICA

*Fuel your wanderlust*



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US News & World Report




GOLD  
LIST  
Condé Nast Traveler



BEST LUXURY  
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Luxury Travel Advisor  
Awards of Excellence

Our highest priorities are compliance, environmental protection, and protecting the health, safety and well-being of our guests, crew and the people in the destinations we visit. Visit [Seabourn.com/TravelSafe](https://Seabourn.com/TravelSafe) to learn more.



JOIN US ON OUR  
CURATED,  
IN-DEPTH VOYAGE  
IN UNMATCHED  
ELEGANCE AND EASE

Circumnavigate South  
America and south to explore  
Antarctica & South Georgia  
on board **Seabourn Quest**.

2023 Grand Americas, Amazon & Antarctica  
An All-Inclusive Ultra-Luxury Onboard Experience



RIO DE JANEIRO, BRAZIL

## GRAND AMERICAS, AMAZON & ANTARCTICA

Join us on **Seabourn Quest** as we transit the Panama Canal and sail 79 days visiting 37 ports including 5 overnight stays in Forte Amador (Panama City), Manta (Quito), Callao (Lima), Rio de Janeiro and Manaus. Explore Antarctica, South Georgia and the mighty Amazon in-depth with optional, immersive *Ventures by Seabourn* excursions guided by our world-class Expedition Team.



KING PENGUINS, SOUTH GEORGIA

2023 GRAND AMERICAS, AMAZON & ANTARCTICA | SEABOURN QUEST  
ROUND-TRIP MIAMI | 79 DAYS | JAN 6, 2023

79 DAYS • 37 PORTS • 15 COUNTRIES • 5 OVERNIGHT STAYS



JANUARY

- 6 **Miami**  
7 Cruising the Atlantic Ocean  
8-9 Cruising the Caribbean Sea  
10 Enter Panama Canal at Cristobal  
Transit the Panama Canal  
Exit Panama Canal at Balboa  
Fuerte Amador (Panama City)€  
Fuerte Amador (Panama City)  
11 Cruising the North Pacific Ocean  
12 Manta (Quito)€  
13-14 Puerto Bolívar (Machala)  
15 Cruising the Pacific Ocean  
16 Islas Guañape  
17 Callao (Lima)€  
18-19 Islas Ballestas  
20 General San Martín (Pisco)  
21 Cruising the Pacific Ocean  
22 Punta Islay  
Matarani (Arequipa)  
23 Iquique  
24 Antofagasta  
25 Isla Pan de Azúcar  
26 Cruising the Pacific Ocean  
27 San Antonio (Santiago)  
28 Cruising the Pacific Ocean  
29 Scenic cruising Reloncavi Sound  
Puerto Montt  
30 Scenic cruising Gulf of Corcovado  
Castro  
31 Scenic cruising Chilean Fjords

FEBRUARY

- 1 Scenic cruising Sarmiento Channel  
Scenic cruising El Brujo Glacier  
2 Punta Arenas  
Scenic cruising Strait of Magellan  
3-4 Cruising the Drake Passage  
5-9 **THE ANTARCTIC EXPERIENCE\***  
10-11 Cruising the Scotia Sea  
12-13 **THE SOUTH GEORGIA EXPERIENCE\***  
14-15 Cruising the Atlantic Ocean  
16 Port Stanley  
17 New Island  
18-19 Cruising the Atlantic Ocean  
20 Montevideo  
21 Buenos Aires  
22 Punta del Este  
23-24 Cruising the Atlantic Ocean  
25 Abraão  
26-27 Rio de Janeiro€  
28 Armação dos Búzios

MARCH

- 1-2 Cruising the Atlantic Ocean  
3 Recife  
4 Natal  
5-6 Cruising the Atlantic Ocean  
7 Crossing the Equator  
8 Cruising the Amazon River  
9 Santarém  
10 Cruising the Amazon River  
11-12 Manaus€  
13 Boca dos Botos  
Parintins  
14 Alter do Chão  
15 Guajara  
16 Cruising the Atlantic Ocean  
17 Devil's Island  
18 Cruising the Atlantic Ocean  
19 Bridgetown  
20 Fort-de-France  
21 St. John's  
22 Carambola Beach≈  
23 San Juan  
24-25 Cruising the Atlantic Ocean  
26 **Miami**

€ Overnight in port.  
≈ Marina Days and Caviar in the Surf® are weather and conditions permitting and are available in select destinations.  
\*The exact itinerary content is subject to permissions, weather, ice conditions and time available. The daily program will be determined by the Expedition Team and is subject to site availability.



KAYAKING IN ANTARCTICA

2023 GRAND VOYAGE SEGMENTS

EXPERIENCE EXTRAORDINARY ADVENTURES ON  
GRAND VOYAGE SEGMENTS OF SHORTER DURATION

DEPARTURE DATE	DAYS	ITINERARY NAME	FROM / TO
JAN 6, 2023	46	EPIC SOUTH AMERICA & ANTARCTICA	Miami to Buenos Aires
JAN 6, 2023	21	PANAMA CANAL & THE INCA COAST	Miami to San Antonio (Santiago)
JAN 27, 2023	58	ANTARCTICA & SOUTH AMERICAN QUEST	San Antonio (Santiago) to Miami
JAN 27, 2023	44	ANTARCTICA & AMAZON QUEST	San Antonio (Santiago) to Manaus
JAN 27, 2023	25	PATAGONIA, ANTARCTICA & OCEAN ISLES	San Antonio (Santiago) to Buenos Aires
FEB 21, 2023	33	BRAZILIAN BEACHES, THE AMAZON & CARIBBEAN	Buenos Aires to Miami



KAYAKING IN THE AMAZON RIVER



SANTIAGO, CHILE

## 2023 GRAND VOYAGE

### FEATURED PORTS AND HIGHLIGHTS

#### TRANSITING THE PANAMA CANAL

In the pantheon of iconic travel experiences, a transit of the twisting waterways and mighty locks of the Panama Canal ranks near the top.

#### FUERTE AMADOR (PANAMA CITY), PANAMA

Where the Panama Canal joins the Pacific sits the capital city of Fuerte Amador. More commonly known as Panama City, this overnight port offers insight into the Canal's history, the city's time as a Spanish fort and its present-day role as a major shipping destination and global center of research, business and entertainment.

#### MANTA (QUITO), ECUADOR

Manta is a commercial center for fish and fruit, particularly bananas and plantains. However its beaches, vibrant culture and quaint fishing villages have long attracted tourists. Shrimp, tuna and giant blue and striped marlin are abundant in the waters off its coastal plain.

#### Optional Seabourn Journeys:

- Quito Journey: A UNESCO Partner Tour: 3 Days/2 Nights
- Galápagos Islands Mid-Voyage Adventure: 5 Days/4 Nights

#### ISLAS GUAÑAPE, PERU

A cluster of four tiny islands off the coast of Peru are uninhabited by people, but are teeming with wildlife – particularly seabirds such as Humboldt penguins, blue-footed boobies, terns, and Southern sea lions who frequent these protected lands and waters.

#### CALLAO (LIMA), PERU

Visit Lima, the “City of Kings” and a UNESCO World Heritage Site, prized for its grand palaces and churches, broad plazas, and unique style of art that blends classical forms with native traditions.

#### Optional Seabourn Journeys:

- Machu Picchu: A UNESCO Partner Tour: 3 Days/2 Nights



MACHU PICCHU, PERU



### GENERAL SAN MARTIN (PISCO), PERU

Pisco dates from 1640, its Plaza de Armas is a Spanish colonial treasure. Another treasure are the Ballestas Islands, an offshore cluster of rocky outcroppings teeming with seabirds, penguins, sea lions, dolphins and other wildlife.

### ISLA PAN DE AZÚCAR, CHILE

“Sugar Loaf Island” is a nature sanctuary where breeding colonies of sea lions, sea otters, pelicans and other flora and fauna live peacefully among the rocky shores and arid climate influenced by the nearby Atacama Desert. Floating offshore, you’ll be in a prime spot to see them all.

### SAN ANTONIO (SANTIAGO), CHILE

This large, modern port serves Chile’s capital, Santiago, a city with Spanish colonial charm and a vivacious spirit. Encircled by the Andes and the Coastal Range, Santiago is centered around the Plaza de Armas, with several of the city’s landmarks: the 18th-century Metropolitan Cathedral the Palacio de la Real Audencia from 1808, the City Hall and the National Museum of History.

### PUERTO MONTT, CHILE

Captivating volcanic peaks, Chilean fjords, a vibrant fish market and harbor, and a bustling town-like atmosphere are all part of the colorful experience here. Explore white-water rafting, fly-fishing and hiking, or meander through craft stalls of handmade goods as you discover this multifaceted Pacific port.

## THE SOUTH GEORGIA EXPERIENCE

Largely untouched and blessed with a sub-Antarctic climate and nutrient-rich seas, South Georgia is strikingly green with vegetation and teeming with wildlife, including massive populations of king and other penguin species, fur seals, elephant seals, albatrosses, giant petrels and other seabirds. Whales, orcas and dolphins abound offshore in the most diverse marine ecosystem on earth. Your Captain and Expedition Leader plan your days in South Georgia to offer you a variety of amazing experiences, based on conditions and wildlife reports. Your Expedition Team members accompany you on landings at the various sites in complimentary Zodiacs® and excursions.

## NEW ISLAND, FALKLAND ISLANDS

Wind-swept New Island, one of the world's most remote inhabited islands, lies on the western fringe of the Falklands Archipelago. A place of colorful landscapes, New Island supports some of the largest concentrations and diversity of wildlife in the Falklands, with over forty species of nesting birds. Four species of penguins, including 13,000 gentoo and 26,000 Southern rockhopper penguins call the island home. Embracing winds and seas below, 60,000 black-browed albatross soar along the cliffs. Complimentary Zodiac® and optional kayak excursions enhance your experience.

## THE ANTARCTIC EXPERIENCE

You will never forget your first sighting of Antarctica and its islands. For the next five days, your Captain and Expedition Leader plan your itinerary, complimentary Zodiac® landings, scenic cruising and exploration operations to offer you the widest variety of experiences possible based on conditions and wildlife reports. Visits to breeding colonies of different penguin species; sightings of crabeater, Weddell and leopard seals basking on ice or swimming; and watching various species of whales are just some of the wildlife highlights you can experience in this coveted region.





### BUENOS AIRES, ARGENTINA

Fashionable Porteños live in style, preferring good food, fine wines and well-cut clothing. Lively and sophisticated, their city is Latin America's most European. Stroll the park-like Recoleta Cemetery to Evita Peron's flower-strewn tomb.

#### **Optional Seabourn Journeys:**

- Iguazú Falls and Rio de Janeiro: 6 Days/5 Nights

### RIO DE JANEIRO, BRAZIL

With its iconic crescent-shaped Guanabara Bay and Corcovado mountain topped by the statue of Christ the Redeemer, it is easy to see why Rio is beloved by all who see it. Alive with Carnavál energy year-round, the city is also rich in nature and history that have earned it the distinction of being a UNESCO World Heritage Site.

### THE AMAZON

The greatest river on earth flows through the world's largest rain forest. Survey a thousand miles of its banks, with an overnight in Manaus, visiting the important cities of Santarém, Guajara, Alter do Chão and remote village outposts where colorful celebrations and timeless traditions endure.

### DEVIL'S ISLAND, FRENCH GUIANA

Best recognized today as the site of the remote 19th-century prison from the movie "Papillon," Devil's Island in French Guiana is a mix of haunting ruins in a paradise-like landscape abundant with wildlife.

### ARMAÇÃO DOS BÚZIOS, BRAZIL

Around the corner from Rio de Janeiro, this strand of 23 different stunning beaches and waters is perfect for snorkeling, fishing and even surfing. Like any great beach town, Buzios also offers a laid-back restaurant, shopping, and entertainment scene under sunny skies.



## GRAND AMERICAS VOYAGE VENTURES BY SEABOURN®: SOUTH AMERICA, THE AMAZON & FRENCH GUIANA

Discover the richness of the New World in ways only *Ventures by Seabourn*® makes possible on these optional small-group Zodiac® and kayak excursions along the Amazon. Your Expedition Team will share additional cultural insights and expertise of each destinations' wildlife, flora and fauna to further enhance your experience.

### **Ventures by Seabourn® Ports and Destinations:**

Islas Guañape ▪ Islas Ballestas ▪ Punta Islay ▪ Isla Pan de Azucar ▪ Rio de Janeiro ▪ Santarém ▪ Manaus ▪ Boca dos Botos ▪ Parintins ▪ Guajara ▪ Devil's Island

## EXPEDITION TEAM

Guiding you on your way, your world-class Expedition Team includes marine biologists, ornithologists, kayak guides, and biologists who are experts at sharing the nuances of unique environments and ways of life.



## VENTURES BY SEABOURN: ANTARCTICA, SOUTH GEORGIA AND FALKLAND ISLANDS

There's no better way to experience these coveted destinations than on complimentary Zodiac® landings and excursions or optional kayak excursions led by our Expedition Team. Cruise or kayak among pristine landscapes, towering icebergs and abundant wildlife at sea-level, and land on remote islands and beaches for once-in-a-lifetime experiences.

**Ventures by Seabourn® Destinations:** The Antarctic Experience ■  
The South Georgia Experience ■ New Island, Falkland Islands

### EXPEDITION TEAM

Joining you in these breathtaking regions, your world-class Expedition Team includes a glaciologist, wildlife experts, naturalists and photography coaches. They'll share their expertise in lectures as part of our *Seabourn Conversations* program, in casual conversations, and provide insights on deck.

#### COMPLIMENTARY POLARSHIELD PARKA

Guests will receive complimentary WaterShield backpacks and PolarShield parkas custom-designed by Seabourn and Helly Hansen. The parkas feature a Helly Tech® outer shell coupled with a removable insulator puff jacket inside.



## 2023 FULL GRAND VOYAGE AMENITIES

### ALL FULL GRAND VOYAGE GUESTS RECEIVE:

- Gala Bon Voyage dinner & overnight stay prior to departure in Miami
- Exclusive Grand Voyage Shore event
- Exclusive Grand Voyage President's Event
- Special Grand Voyage pillow gifts

### BOOK AND PAY IN FULL BY APRIL 15, 2021 TO RECEIVE:

- 6% Early Bonus Savings (pay-in-full discount)

### BOOK BY MAY 31, 2022 TO RECEIVE:

- Round-trip Air
- Personal Valet® luggage shipping service between home and ship to and from Miami (2 pieces per guest)
- Ocean View & Veranda Suites: \$2,000USD Shipboard Credit per Suite (\$1,000USD Shipboard Credit per Guest)
- Penthouse & Premium Suites: \$3,000USD Shipboard Credit per Suite (\$1,500USD Shipboard Credit per Guest)
- Unlimited Internet Package
- Unlimited laundry, dry cleaning and pressing on board
- 50% Reduced Deposit\*
- 3% Early Bonus Savings (pay-in-full discount)

\*For USD, CAD and AUD markets.

## 2023 GRAND VOYAGE SEGMENT OFFERS

### BOOK BY MAY 31, 2022 AND RECEIVE:

- Unlimited Internet Package
- 3% Early Bonus Savings (pay-in-full discount)
- **21-29 days:** Ocean View & Veranda Suites: \$500USD Shipboard Credit per Suite (\$250USD Shipboard Credit per Guest)
- **30-49 days:** Ocean View & Veranda Suites: \$1,000USD Shipboard Credit per Suite (\$500USD Shipboard Credit per Guest)
- **50-58 days:** Ocean View & Veranda Suites: \$1,500USD Shipboard Credit per Suite (\$750USD Shipboard Credit per Guest)
- **21-29 days:** Penthouse & Premium Suites: \$750USD Shipboard Credit per Suite (\$375USD Shipboard Credit per Guest)
- **30-49 days:** Penthouse & Premium Suites: \$1,500USD Shipboard Credit per Suite (\$750USD Shipboard Credit per Guest)
- **50-58 days:** Penthouse & Premium Suites: \$2,000USD Shipboard Credit per Suite (\$1,000USD Shipboard Credit per Guest)

Visit [Seabourn.com](https://Seabourn.com) for full amenities details and Terms and Conditions.



THE SEABOURN ALL-INCLUSIVE DIFFERENCE



Complimentary  
premium spirits and fine  
wines available on board  
at all times



All ocean-front  
suites, luxuriously  
appointed

Spacious ships  
with a private  
club atmosphere



World-class dining, further  
enhanced through a  
culinary partnership  
with Chef Thomas Keller



Intuitive, personalized  
service provided by  
staff passionate about  
exceeding guests  
expectations



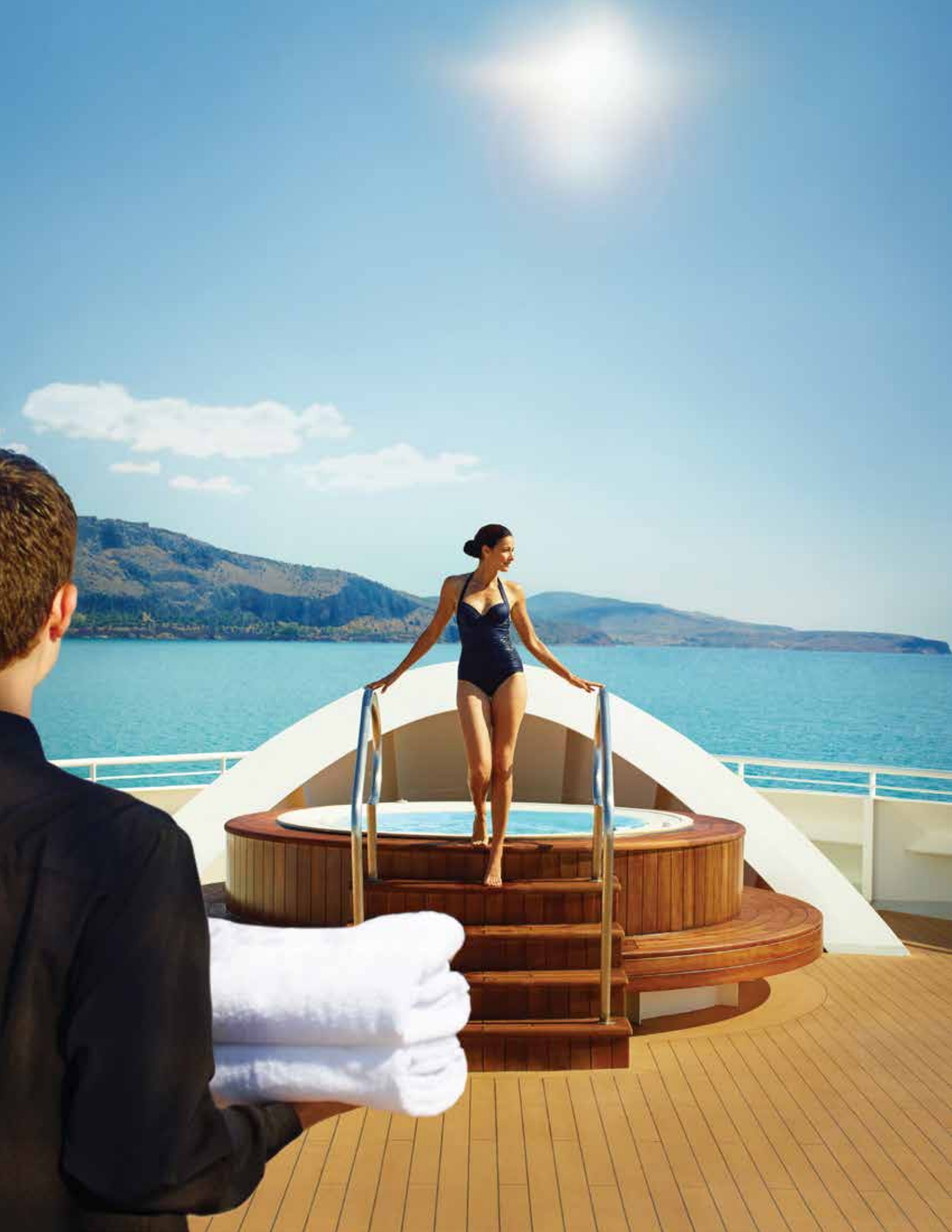
Tipping is neither  
required,  
nor expected



## THE WORLD'S FINEST LUXURY RESORT AT SEA

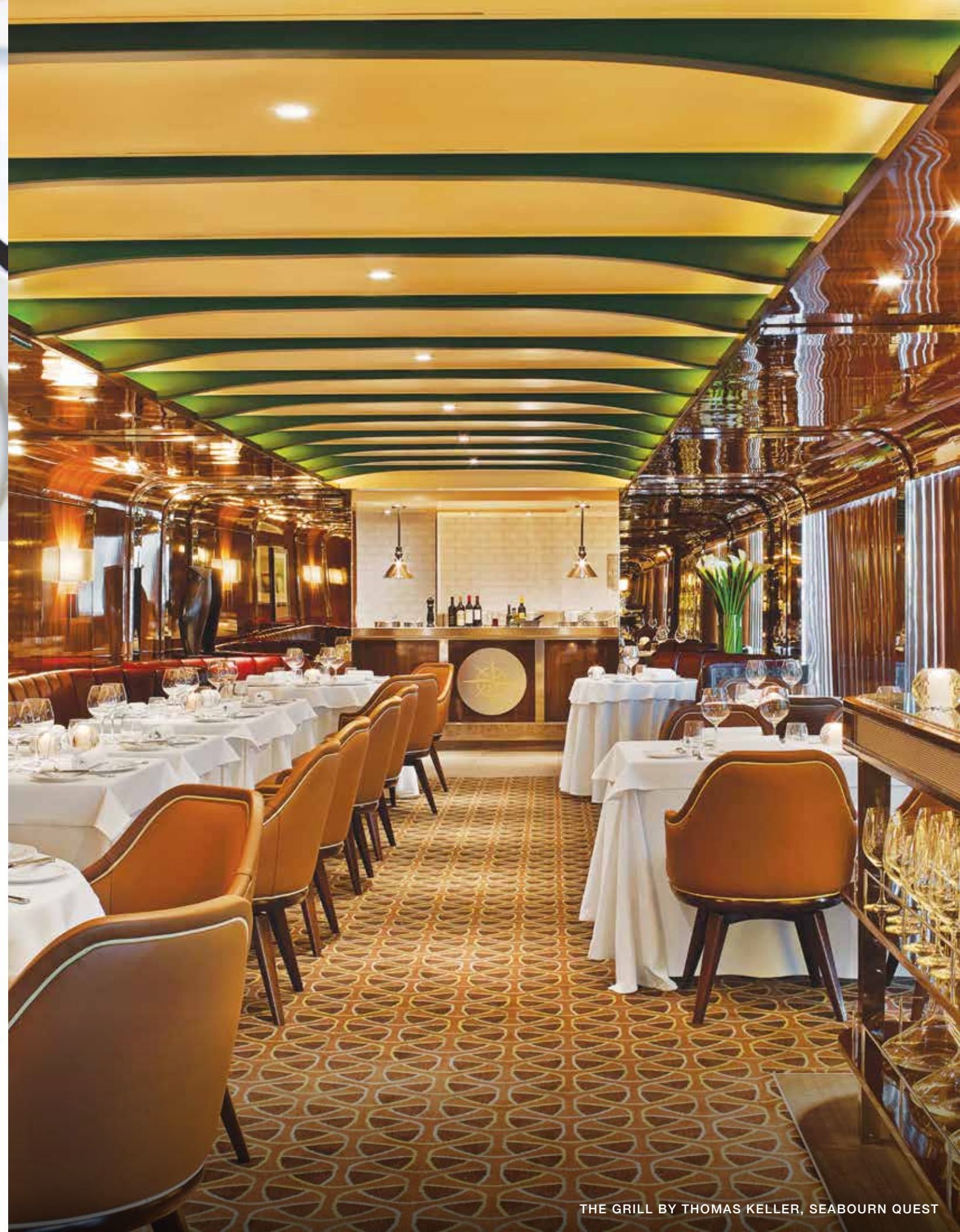
Seabourn's **award-winning, all-suite** ships combine nimble power and grace with beautifully designed spaces and amenities.

**They can access smaller ports where larger ships cannot go**, yet provide some of the most generous ratios of space per guest in the industry. Each ship features a world-class spa, a variety of dining venues, inviting lounges and bars, pools, and broad teak decks.



## SERVICE YOU CAN FEEL

Seabourn's gracious staff offers a relaxing, sincere and personalized style of service you can feel — a discernable difference between being merely catered to and being truly cared for. They never miss an opportunity to transform routine encounters into the sort of memorable occasions we call *Seabourn Moments*.



## INDULGE IN THE HEIGHT OF FINE DINING

Embark on a culinary journey where award-winning cuisine rivals the finest restaurants on land. Each dish features the highest-quality ingredients, is infused with authentic regional flavors and is prepared à la minute by skilled chefs. Choose from a range of eight to nine complimentary dining venues, nearly all of which invite you to dine where, when and with whom you wish.

### SEABOURN AND CHEF THOMAS KELLER

In our ongoing quest to provide you with the world's finest dining experiences, we have partnered with world-renowned American chef Thomas Keller, the chef and proprietor of The French Laundry, Per Se and more.



*Seabourn is a proud member of Chaîne des Rôtisseurs™, one of the world's most prestigious gastronomic societies devoted to fine dining.*

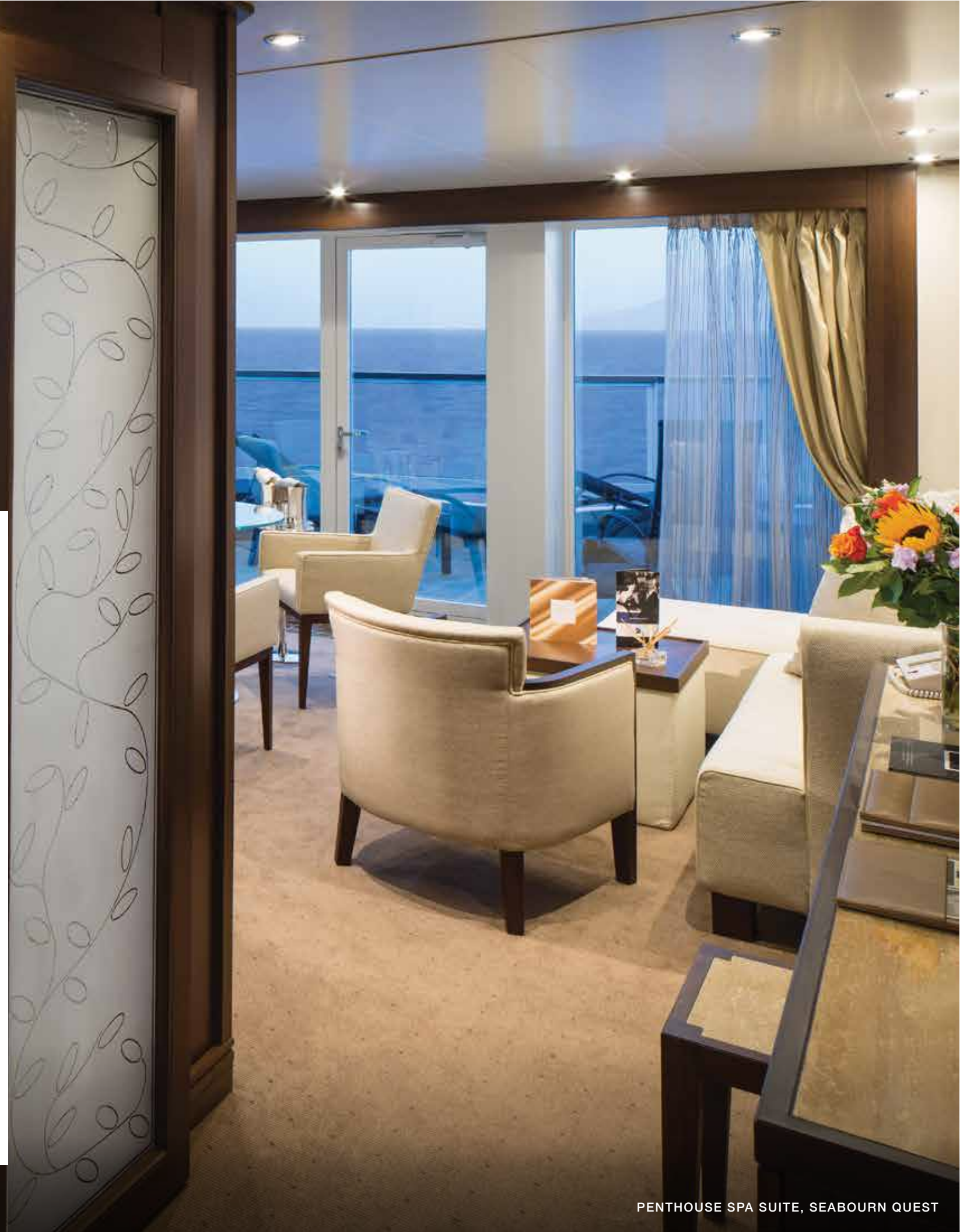


## YOUR OCEAN-FRONT SUITE, A GRACIOUS HOME AWAY FROM HOME

**OCEAN-VIEW AND VERANDA SUITES:** Thoughtfully designed and tastefully curated with delightful touches, all ocean-front suites feature expansive views, and most open onto private verandas for relaxing or entertaining. Your personal Suite Steward welcomes you with a warm smile and chilled Champagne, and will continue to ensure everything in your suite is always as you wish.

**PENTHOUSE AND PREMIUM SUITES:** Treat yourself to more space and elevated amenities with a Penthouse or Premium Suite. Take advantage of generous living spaces to spread out and to entertain, separate bedrooms and larger verandas with even more sweeping views, plus enhanced Molton Brown, London amenities selection. Additionally, enjoy a daily selection of fresh fruits throughout your voyage and an enhanced in-suite bar with wines or spirits.

**Please visit [Seabourn.com](https://Seabourn.com) for all suite accommodations and amenities.**





## HEALTH AND SAFETY

When you sail with Seabourn, your well-being is our top priority, and we will continue to offer the highest level of health and safety throughout your voyage. You can also enjoy the advantages that come with cruising on a smaller ship with fewer guests on board, including:

- Industry-leading space-to-guest ratios
- All ocean-front suites
- Multiple dining options with outdoor and indoor seating
- Private arrangements for shore excursions, car transfers, dining reservations and more

WE CAN'T WAIT TO WELCOME YOU BACK ON BOARD!  
OUR FLEET IS YOUR HOME AWAY FROM HOME

SAILING 2023 GRAND VOYAGE  
WITH UPDATED DECK PLAN



SEABOURN QUEST



SEABOURN SOJOURN



SEABOURN ODYSSEY



SEABOURN ENCORE



SEABOURN OVATION



SEABOURN VENTURE

Let us help you plan your Seabourn vacation experience  
by calling 844.712.9754 or visiting Seabourn.com.

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